

AGRI WEEK FLOOR MAP

OSAKA 2019

Dates May 22 (Wed) - 24 (Fri), 2019 **Venue** INTEX Osaka, Japan
10:00 - 18:00 (10:00 - 17:00 on May 24) **Organiser** Reed Exhibitions Japan Ltd.

tough! economical! booth 5-24
Are you looking for a pipe house?

Nikken 48strong house

XAG Pesticide spray UAV

 Providing tailor-made solutions to the farmer's specific needs and challenges
1-36
XAIRCRAFT JAPAN CO., LTD.

Automated Cooling/Pest-control

CoolPescon® (Hall5)7-24
 "The Fog Engineers"
H. IKEUCHI & Co., LTD.

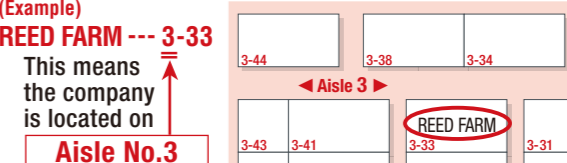
JAPAN POWER PLANT
New Generation AgriHouse
On Display

Booth No. 1-15
JPP

7-27

 Agricultural website.
マイナビ 農業

How to Look for Exhibitors
 Find out the booth number of the company you are looking for from the list of exhibitors on the back page.
 (Example)
REED FARM --- 3-33
 This means the company is located on
Aisle No.3



Legend

- TOILET
- EMERGENCY EXIT
- LOUNGE
- Food & Drinks
- FOOD STAND

Turn Over for List of Exhibitors

*This Floor Map is as of April 17, 2019. The actual layout might be different.

AGRITECH 3rd INT'L AGRICULTURAL MATERIAL & TECHNOLOGY EXPO OSAKA

3rd FARMERS' PROCESSING & SALES SUPPORT EXPO OSAKA

AGRINEXT 3rd NEXT GENERATION AGRICULTURE EXPO OSAKA

Aisle 9 (Agricultural Machinery Test Drive Fair): SANYO HEAT INDUSTRY (9-50), RURAL CULTURE ASSOCIATION (9-42), SEKKOU SAISEI KYOUDOU KUMIAI (9-40), AKAGI (9-36), DENKA ELECTRON (9-34), NOUKEN (9-28), PANASONIC LIGHTING DEVICES (9-24), NOZAWA (9-20), HONKO MFG. (9-18), TENJIN MANUFACTURING (9-6).

Aisle 8: KYMCO JAPAN (9-47), SANTERRA (9-43), HEISEI ELECTRIC (9-53), YAMATO (8-50), KAWASE INDUSTRY (8-44), XI'AN GAMX CROP SCIENCE (China), NOUSBO (Korea) (9-39), HIGH-FUNCTIONAL MATERIAL WEEK (9-35), SATO (9-31), ISRAEL INNOVATION AUTHORITY (Israel) (8-28), SPRAYING SYSTEMS CO., JAPAN (8-40), DIC PLASTICS (8-34), ISRAEL TRADE OFFICE - WEST JAPAN (8-28).

Aisle 7 (Farmer's Assistance Fair): J&S (8-49), OKPLANNING (7-54), KIKUSUI TAPE (7-50), MERCY (7-44), FUKUSUI (8-35), LOUNGE (8-33), TAYCA (8-33), FPCHUPA (7-28), HS2 HASHIMOTO SYOUKAI (7-40), YANMAR GREEN SYSTEM (7-34), H. IKEUCHI (7-24), DAIKEN SANSUJI NABIKO (8-17), HYOSUNG ONB (Korea) (8-15), KWIKLOK JAPAN (8-13), KANEYAMA GREENTECH (8-11), ZERO (8-9), PAOCK (7-6), TORAY INDUSTRIES KATO (7-18), AGRIBASE SHIMANTO (7-10).

Aisle 6 (ONE LIGHT BIOTECHNOLOGY (Korea)): TAIYO CHEMICALS (7-49), NIPPO (7-43), NSP (6-50), SUMIDA (7-39), KAIHATSU HIRYOU (7-33), MYNAVI (7-27), UOEGOMU (6-40), SERIE (6-36), FUJIWARA INDUSTRIAL (6-31), TATSUKI KOUGYOU (5-40), SAN ESU GYPSUM (5-36), KYOTO NOUHAN (5-34), TOYOKAWA ONSHITSU (5-32), FUJIWARA INDUSTRIAL (5-28).

Aisle 5: FLORA (5-49), SUNAO ELECTRIC (5-43), KOHSHIN ENGINEERING (5-39), NAGANO (5-33), TOHO INDUSTRIES (5-27), TIGER TECHNOLIN (5-23), KOKUSAI NOUGYOU SHA (5-17), AGRI TECH OSAKA (5-15), ONE WILL (5-13), UDOERGO (5-11), BLUE COUNTRY (5-9), FLIGHTS (5-5).

Aisle 4 (Smart Agriculture Fair): VIP LOUNGE, NTSEVENTH (4-58), IDEC (4-56), KIUCHI INSTRUMENTS MAINTENANCE (4-54), KBL (4-50), SATOYAMA VILLAGE (4-42), AGRI CONNECT (4-38), KOATSU GAS KOUGYOU (4-34), CROSS-AREA (4-26), AGRINEXT OSAKA (4-25), NP SYSTEM DEVELOPMENT (4-24), NP SYSTEM DEVELOPMENT (4-22), KMT (4-16), SANGYO KAIHATSU KIKO (4-13), APACK (Korea) (4-8), MIYAMOTO ORANGE GARDEN (4-12), ARIANETECH (Singapore) (4-35), ARIANE OPTOELECTRONICS (4-35 (China)), DPT (4-29), NATUREDYNE (3-16), ALUMIS ALUMIS HIROSHIMA (3-36), INFINXA ASUKA GREEN FARM (3-32), GREEN FARM INTEL (3-28), NOMURA INDUSTRY / DAI NIPPON PRINTING / DE NORA PERMEREK KAMAKURA SEISAKUSHO / SEIKOSHA (3-20), SKYROBOT (3-16), MAFF (4-11), DAIWA HOUSE INDUSTRY (4-7), AZUMASOLAR (3-10), STRAWBERRY LABORATORY (3-8), HSN-KIKAI KOGYO (3-2).

Aisle 3: NEPON (3-60), MEDIA STAND (4-59), SUN HOPE (4-57), OGAKI SANGYO (3-48), SERAKU (3-44), OMICIS (Korea) (3-40), NTTDATA (4-41), MISO SOUP (3-59), NIKKOHSHYOJI KIRACS (3-51), YAEGAKI FOOD AND SYSTEM (2-60), KONDO SHOTEN (2-52), CAMS (3-39), GREENLAND-KIDAYA GROUP (3-35), CHUGOKU ELECTRIC WIRE & CABLE (3-31), TENUTO (2-30), TAKIGEN MFG. (3-19), SYOUEI CREATE (3-15), ISHIKAWA PREFECTURE ISHIKAWA NEW AGRICULTURE TOTAL SUPPORT ORGANIZATION (3-1), CIROBOTICS ISHII TOOL & ENGINEERING MOBILE CREATE (3-11), DATA PROCESS (3-1).

Aisle 2: KANEHACHI INDUSTRY (2-59), BELLE GREEN WISE (2-51), ASANO SYOTEN NAGOYA LIGHTHOUSE (2-47), NISHIMURA SEISAKU ATELIER-K NISSYOKOUSAN (2-43, 2-39), E-SELECT WWS-JAPAN (2-35), SANISO ELECTRIC (2-31), LOUNGE (2-29), HIYOSHI (2-23), FARMSKO (Korea) (2-19), KANEHACHI INDUSTRY (2-59), BELLE GREEN WISE (2-51), ASANO SYOTEN NAGOYA LIGHTHOUSE (2-47), NISHIMURA SEISAKU ATELIER-K NISSYOKOUSAN (2-43, 2-39), E-SELECT WWS-JAPAN (2-35), SANISO ELECTRIC (2-31), LOUNGE (2-29), HIYOSHI (2-23), FARMSKO (Korea) (2-19).

Aisle 1: EXHIBITORS' SEMINAR VENUE, MIHORI (1-49), TOPDOU (1-47), ALPHA INNOVATION (1-41), AGRICULTURE JOURNAL (1-37), NAKANISHI METAL WORKS KEIO MEDIA DESIGN (1-31), MACKIN ENERGY JAPAN NOCHI ENERGY (1-25), SEIKAN (1-19), JAPAN POWER PLANT (1-15), AIR WATER BIO DESIGN (1-9), INNOPHYS (1-7).

Other Venues: Conference Venue 1, 2, 3; VIP Lounge; Farming Technologies Japan; Livestock Fair; Agricultural Machinery Test Drive Fair; Farmer's Assistance Fair; Exhibitors' Seminar Venue.

List of Exhibitors (as of April 17, 2019)

■ Company name Booth No.

■ 2ND FACTORY CO., LTD. 3-63

A

■ ACAR CO., LTD. 7-1
 ■ AGREEN CO., LTD. 6-33
 ■ AGRI CONNECT CO., LTD. 4-38
 ■ AGRI JOURNAL 1-37
 ■ AGRIBASE SHIMANTO CO., LTD. 7-10
 ■ AIR WATER BIODESIGN INC. 1-9
 ■ AKAGI INC. 9-36
 ■ ALPHA INNOVATION CO., LTD. 1-41
 ■ ALUMIS CO., LTD. 3-36
 ■ ALUMIS HIROSHIMA CO., LTD. 3-36
 ■ APACK INC. (Korea) 4-8
 ■ ARIANE OPTOELECTRONICS CO., LTD. (China) 4-35
 ■ ARIANETECH PTE. LTD. (Singapore) 4-35
 ■ ARITA-BIOTECH 9-11
 ■ ASANO SYOTEN CO. 2-47
 ■ ASUKA GREEN FARM INC. 3-32
 ■ ATELIER-K CO., LTD. 2-39
 ■ AZUMA CORPORATION 2-29
 ■ AZUMASOLAR CO., LTD. 3-10

B

■ BAOHUA SEASONING (China) 7-23
 ■ BARBIERI SRL (Italy) 1-30
 ■ BELLE GREEN WISE CO., LTD. 2-51
 ■ BLUE COUNTRY CO., LTD. 5-9
 ■ BOSCH CORP. 1-40
 ■ BUENAPINTA INC. 3-63

C

■ CAMS CO., LTD. 3-39
 ■ CHUGOKU ELECTRIC WIRE & CABLE CO., LTD. 3-31
 ■ CIROBOTICS CO., LTD. 3-11
 ■ COMPO EXPERT GmbH (Germany) 6-14
 ■ COWPACK CO., LTD. 6-5
 ■ CROSS-AREA CO., LTD. 4-26
 ■ CYBERNETECH CO. 1-10

D

■ DAI NIPPON PRINTING CO., LTD. 3-28
 ■ DAIKEN CORP. 8-17
 ■ DAIKO TRADING 6-10
 ■ DAIWA HOUSE INDUSTRY CO., LTD. 4-7
 ■ DATA PROCESS CO., LTD. 3-1
 ■ DE NORA PERMEREK LTD. 3-28
 ■ DENKA ELECTRON CO., LTD. 9-34

■ DEPARTMENT OF AGRICULTURAL EXTENSION (DOAE) (Thailand) 1-50
 ■ DIC PLASTICS, INC. 8-34
 ■ DN LIGHTING CO., LTD. 1-12
 ■ DOSHISHA CORP. 1-26
 ■ DPT INC. 4-29

E

■ ENECHANGE CO., LTD. 4-63
 ■ ENERGY SUPPORT CO. 1-46
 ■ ENZYME 8-1
 ■ E-SELECT LTD. 2-35
 ■ ES-WATERNET CO., LTD. 2-7

F

■ FARMING TECHNOLOGIES JAPAN CO., LTD. 4-59
 ■ FARMSKO CO., LTD. (Korea) 2-19
 ■ FINE NATURAL CO., LTD. 9-9
 ■ FIRST CO., LTD. 2-9
 ■ FLIGHTS INC. 5-5
 ■ FLORA CO., LTD. 5-49
 ■ FPCHUPA CO. 7-28
 ■ FUJIIMPULSE CO., LTD. 6-5
 ■ FUJIWARA INDUSTRIAL CO., LTD. 5-28
 ■ FUKUSUI 8-35
 ■ FULL FORTUNE AGRITECH CO., LTD. (Taiwan) 8-10

G

■ GALLERIA CO., LTD. 3-64
 ■ GENECH DATA SOLUTIONS CORP. 9-18
 ■ GREEN FARM INC. 3-32
 ■ GREENLAND-KIDAYA GROUP CO., LTD. 3-35

H

■ H. IKEUCHI & CO., LTD. 7-24
 ■ HAKKO CO. 6-5
 ■ HAKOBUNE INC. 1-20
 ■ HANAGOKORO CO., LTD. 8-1
 ■ HASHIMOTOSYOUKAI 7-40
 ■ HEARTFULJAPAN CO., LTD. 7-13
 ■ HEBEI XST TRADE CO., LTD. (China) 7-23
 ■ HEISEI ELECTRIC CO., LTD. 9-53
 ■ HIGHTEC SYSTEMS CORP. 1-56
 ■ HIRANO WORKS CO., LTD. 6-5
 ■ HIYOSHI CORP. 2-23
 ■ HODOGAYA CHEMICAL CO., LTD. 7-11
 ■ HONKO MFG. CO., LTD. 9-14
 ■ HORIAKI CO., LTD. 6-5
 ■ HS2 7-40
 ■ HSN-KIKAI KOGYO CO., LTD. 3-2
 ■ HYOSUNG ONB CO., LTD. (Korea) 8-15

■ IDEC CO., LTD. 4-56
 ■ INABA CO., LTD. 1-54
 ■ INFINXA INC. 3-32
 ■ INNOPHYS CO., LTD. 1-7
 ■ INNOPLEX, INC. 3-64
 ■ INTEL CORP. 3-32
 ■ ISHII TOOL & ENGINEERING CORP. 3-11
 ■ ISHIKAWA NEW AGRICULTURE TOTAL SUPPORT ORGANIZATION 2-2
 ■ ISHIKAWA PREFECTURE 2-2
 ■ ISRAEL INNOVATION AUTHORITY (ISRAEL TRADE OFFICE - WEST JAPAN) (Israel) 8-28
 ■ ISRAEL TRADE OFFICE - WEST JAPAN 8-28

I

■ I-ZU CHUBU CO., LTD. 1-16

J

■ J&S CO., LTD. 8-49
 ■ J&T KANKYO CORP. 8-24
 ■ JAPANPOWERPLANT LTD. 1-15
 ■ JC WORLD CO., LTD. 7-5

K

■ KAIHATSUHIROYU CO., LTD. 7-33
 ■ KAMAKURA SEISAKUSHO CO., LTD. 3-28
 ■ KANEHACHI INDUSTRY CO., LTD. 2-59
 ■ KANEYAMA GREENTECH CO., LTD. 8-11
 ■ KATO CORP. 7-18
 ■ KAWASE INDUSTRY CO., LTD. 8-44
 ■ KBL CO., LTD. 4-50
 ■ KEIHANNA VEGETABLE INC. 4-57
 ■ KEIO MEDIA DESIGN 1-31
 ■ KEIYO KOGYO 6-13
 ■ KIKOH CORPORATION 9-13
 ■ KIKUSUI TAPE CO., LTD. 7-50
 ■ KIRACS 3-51

■ KIUCHI INSTRUMENTS MAINTENANCE CO. 4-54
 ■ KMT INC. 4-16
 ■ KOATSU GAS KOUGYOU CO., LTD. 4-34
 ■ KOBAYASHI CO., LTD. 5-6
 ■ KOHSHIN ENGINEERING CO., LTD. 5-39
 ■ KOKUSAINOUGYOUSSHA CO., LTD. 5-17
 ■ KOMINE MUSEN DENKI CO., LTD. 1-24
 ■ KONDO SHOTEN 2-52
 ■ KWIKLOK JAPAN CO. 8-13
 ■ KYMCO JAPAN INC. 9-47
 ■ KYOTO NOUHAN 5-34
 ■ KYOTO SEAL CO., LTD. 6-5
 ■ KYOUKAIMORI 9-5
 ■ KYUDENSANGYO CO., LTD. 2-15

■ MACKIN ENERGY JAPAN CO., LTD. 1-25
 ■ MAFF 4-11
 ■ MARS COMPANY 2-15
 ■ MAX CO., LTD. 6-5
 ■ MAZEX CO., LTD. 1-8
 ■ MECHATRONICS INC. 2-43
 ■ MEIWA PAX CO., LTD. 6-5
 ■ MERCI CO., LTD. 7-44
 ■ MIHORI CO. 1-49
 ■ MISO SOUP INC. 3-59

M

■ MITSUBISHI GAS CHEMICAL COMPANY, INC. 1-52
 ■ MIYAMOTO ORANGE GARDEN 4-12
 ■ MOBILE CREATE CO., LTD. 3-11
 ■ MYNAVI CO. 7-27

N

■ NAGANO CO., LTD. 5-33
 ■ NAGOYA LIGHTHOUSE 2-47
 ■ NAKANISHI METAL WORKS CO., LTD. 1-31
 ■ NAOMI CO., LTD. 6-5
 ■ NATUREDYNE INC. 3-20
 ■ NEPON INC. 3-60
 ■ NESTOR CORP. 1-58
 ■ NEWLONG MACHINE WORKS LTD. 6-5
 ■ NICHIEI-SANGYOU LTD. 1-2
 ■ NICHIIWA ELECTRIC CORP. 1-62
 ■ NIHON NEWPOWERS CO. 2-15
 ■ NIKKEN LEASE KOGYO CO., LTD. 5-24
 ■ NIKKOHSHOJI CO. 3-51
 ■ NIPPO 7-43
 ■ NISHIMURASEISAKU CO., LTD. 2-39
 ■ NISSYOKOUSAN CO., LTD. 2-39
 ■ NOCHI ENERGY 1-25
 ■ NOMURA INDUSTRY CO., LTD. 3-28
 ■ NOUKEN CO., LTD. 9-28
 ■ NOUSBO CO., LTD. (Korea) 9-39
 ■ NOZAWA CO. 9-20
 ■ NP SYSTEM DEVELOPMENT CO., LTD. 4-22
 ■ NSBIOJAPAN CO., LTD. 8-12
 ■ NSP CO., LTD. 6-50
 ■ NTSEVENTH CO., LTD. 4-58
 ■ NTTDATA 4-41

O

■ OGAKISANGYO 3-48
 ■ OHSHIKA PRINTING CO., LTD. 1-48
 ■ OKPLANNING INC. 7-54
 ■ OMICIS, INC. (Korea) 3-40

■ ONE LIGHT BIOTECHNOLOGY INC. (Korea) 6-31
 ■ ONE WILL CO., LTD. 5-13
 ■ OTAFUKU GLOVE CO., LTD. 6-5

P

■ PANASONIC LIGHTING DEVICES CO., LTD. 9-24
 ■ PAOCK CO., LTD. 7-6
 ■ PIC-BIO INC. 6-43
 ■ PLUS1STYLE CO. 5-12

R

■ REPY PLUS CO., LTD. 6-39
 ■ RURAL CULTURE ASSOCIATION 9-42
 ■ RYOWA ELECTRONICS CO., LTD. 4-24

S

■ SAN ESU GYPSUM CO., LTD. 5-36
 ■ SAN F CO., LTD. 6-14
 ■ SANGYO KAIHATSUKIKO INC. 4-13
 ■ SANSO ELECTRIC CO., LTD. 2-31
 ■ SANSUI NABIKO CO. 8-17
 ■ SANTERRA CO., LTD. 9-43
 ■ SANYO HEAT INDUSTRY CO., LTD. 9-50
 ■ SATO CO., LTD. 9-31
 ■ SATOYAMA VILLAGE INC. 4-42
 ■ SEIKAN INC. 1-19
 ■ SEIKOSHA CO., LTD. 3-28
 ■ SEISANNIPPONSHA LTD. 6-5
 ■ SEKISUI CHEMICAL CO., LTD. 1-44
 ■ SEKISUI CHEMICAL CO., LTD. 6-5
 ■ SEKISUI JUSHI CO. 6-5
 ■ SEKKOUSAISAIKYOUOUDOKUMIAI 9-40
 ■ SERAKU CO., LTD. 3-44
 ■ SERIE CO., LTD. 6-36

■ SHENZHOU CITY SHENGEN METAL PRODUCTS CO., LTD. (China) 7-23
 ■ SHINDEN HIGHTEX CORP. 7-9
 ■ SHIN-ETSU FINETECH CO., LTD. 6-5
 ■ SHINNORINSHA CO., LTD. 8-20
 ■ SHINSEI INDUSTRIES CO., LTD. 6-5
 ■ SKYROBOT INC. 3-16
 ■ SPIRIT CO., LTD. 8-12
 ■ SPRAYING SYSTEMS CO., JAPAN 8-40
 ■ STRAPACK CO. 6-5
 ■ STRAWBERRY LABORATORY CO., LTD. 3-8

■ SUMIDA CO., LTD. 7-39
 ■ SUN HOPE 3-52
 ■ SUNAO ELECTRIC CO., LTD. 5-43
 ■ SYOUJIEI CREATE 3-15

T

■ TAIKI SANGYO CO., LTD. 6-5

■ TAIYO CHEMICALS CO., LTD. 7-49
 ■ TAKIGEN MFG. CO., LTD. 3-19
 ■ TANGSHAN RENHE HARDWARE TOOL CO., LTD. (China) 7-23
 ■ TATSUKI KOUGYOU CO. 5-40
 ■ TAYCA CO. 8-33
 ■ TECHNOLIN CO., LTD. 5-23
 ■ TEIMO 7-2
 ■ TENJIN MANUFACTURING CO., LTD. 9-6
 ■ TENUTO INC. 2-30
 ■ TIGER CO., LTD. 5-23
 ■ TIGER-CHIYODA MACHINERY CO., LTD. 8-6

■ TIGERCHIYODA-MATERIAL CO., LTD. 8-6
 ■ TOHO INDUSTRIES CO., LTD. 5-27
 ■ TONICHI KOSAN CO., LTD. 9-23
 ■ TOPDOU CO., LTD. 1-47
 ■ TORAY INDUSTRIES INC. 7-18
 ■ TOSANOKI CO., LTD. 5-53
 ■ TOTTORI RESOURCE RECYCLING INC. 8-6
 ■ TOYOKAWA ONSHITSU CO., LTD. 5-32

U

■ UDOERGO CO., LTD. 5-11
 ■ UOSEGOMU CO., LTD. 6-40
 ■ UTSUNOMIYA SEISAKUSHO CO. 6-5

V

■ VEGETABLES STUDIO TAKEHARA CO., LTD. 2-9
 ■ VIPGLOBAL CO., LTD. 7-53

W

■ WAKEN B TECH CO., LTD. 5-14
 ■ WAKO PALLET 5-2
 ■ WEIHAI XINGHAIYUAN FISHING&NETTING TACKLE CO., LTD. (China) 5-44
 ■ WINGSS 2-15
 ■ WWS-JAPAN CO., LTD. 2-35

X

■ XAIRCRAFT JAPAN CO., LTD. 1-36
 ■ XI'AN GAMX CROP SCIENCE CO., LTD. (China) 9-33

Y

■ YAEGAKI FOOD AND SYSTEM INC. 2-60
 ■ YAMADA KASEI CO., LTD. 1-52
 ■ YAMATO CO., LTD. 8-50
 ■ YAMATO SCALE CO., LTD. 6-5
 ■ YANMAR GREEN SYSTEM CO., LTD. 7-34
 ■ YBK INDUSTRIAL CORP. 5-10

Z

■ ZERO LTD. 8-9

AGRI WEEK Held Twice a Year! (OSAKA & TOKYO)

The shows are expanding the scale year by year. Visit both Osaka & Tokyo shows to discover the latest products!

Show Schedule for the Next 3 Years

	OSAKA Show in May INTEX Osaka	TOKYO Show in October Makuhari Messe
2019	May 22 (Wed) – 24 (Fri)	October 9 (Wed) – 11 (Fri)
2020	May 13 (Wed) – 15 (Fri)	October 14 (Wed) – 16 (Fri)
2021	May 26 (Wed) – 28 (Fri)	October 13 (Wed) – 15 (Fri) <small>(forecast)</small>

Exhibit Space Reservation Counter

■ Opening Hour: 10:00-18:00 (10:00-17:00 on May 24) ■ Location: In front of Hall 5

Book your space today for next shows!
At the counter, you can get...

- Participation Cost (Special Discount Rate)
- Latest Booth Availability
- Latest Information for Tokyo Show etc.



A scene from the previous show in 2018

INTEX Osaka ↔ Osaka Station 25 min. by direct bus!

Shuttle buses are available!

◆ To Osaka (Umeda) station from the venue

- Bus fare: JPY 600 (one way)
- Bus stop: West gate rotary, INTEX Osaka

Bus Schedule					
16:00	05	15	20	25	30 40 50
17:00	00	05	15	25	35 45 55
18:00	00	05	15	30	45
19:00	00				

Buses are also available before 16:00.

Check the full schedule online

▶▶▶ www.agriexpo-osaka.jp/access_en/